

0744 Universal comparator gauge UHRTAST















Comparator gauge UHRTAST 0744





Model

- Comparator gauge for external and internal measurements for checking workpieces and setting of machines
- Versatile in use due to wide range of probes and inserts
- Measuring range up to 2000 mm by using optional extensions
- · Without indicator
- The direction of the measuring force can be switched, the gauge can be used for external and internal measurements
- The adjustment can be conducted with a setting gauge, a combination of gauge blocks, setting ring or a micrometer
- The measuring range of the moveable measuring arm is 12 mm

Delivery

- Wooden case
- Basic instrument without digital indicator, measuring arms and measuring probes (optional)
- Adapter 0744 189

Accessories	Order no.	List price EUR
Adapter accessories from 0744 to 0741	0744 188	89.00
Adapter accessoried from 0741 to 0744	0744 189	89.00

M		Measuri	ng range	Measuring forces	Order no.	List price
		mm	mm			EUR
		0 - 200	25 - 250	external: ~5 N	0744 101	2099.00

0744 Pair of probe mounting block







- * for external measurement
- ** for internal measurement

M		Order no.	List price EUR		
		0744 170*	289.00		
		0744 171**	289.00		

0744 Extensions





0744 112



Model

· Combinable with the basic instrument and further extensions by sticking together the pipe construcion

M	Length	Order no.	List price
	mm		EUR
	100	0744 112	292.00
	200	0744 114	310.00
	400	0744 116	474.00







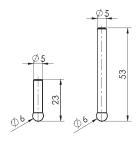




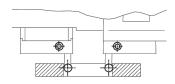
0744 Measuring inserts







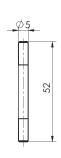
М		Length	Diameter	Order no.	List price
		mm	mm		EUR
		23	6	0741 178	130.00
		53	6	0741 179	130.00



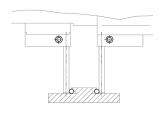
0744 Measuring inserts







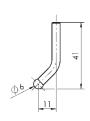
M	7	Length	Diameter	Order no.	List price
		mm	mm		EUR
		52	5	0741 180	130.00



0744 Pair of offset measuring inserts







M	1	Length	Diameter	Order no.	List price
		41	mm 6	0741 182	EUR 216.00



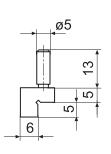


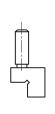
Measuring inserts 0744











Model

For measuring external central points

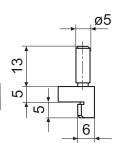
M	7	Order no.	List price
			EUR
		0744 172	351.00

0744 Pair of shoulder measuring inserts











Model

For measuring internal central points

M	7	Order no.	List price
			EUR
		0744 174	351.00

0744 Piece of measuring inserts with discs





Ma	7	Length	Width	Diameter	Dimensions h	Order no.	List price
		mm	mm	mm	mm		EUR
		30	10	11	1	0744 175	111.50
		50	10	11	1	0744 176	111.50





0744 Pairs of measuring arms







Model

- For mounting of adapter pieces and inserts with shaft-Ø 3.5 mm
- With lasered help rule (mm-divide) as position help for the depth stop pieces

M	Length		Order no.	List price	
		mm		EUR	
		35	0744 122	326.00	
		70	0744 124	348 00	

0744 Pair of depth stop attachment for measuring arms







Model

- Stops with anti-tilt 3-point support
- Hardened stop pins, exchangeable and movable

Scope of delivery

- 1 pair of stop pieces with 3 stop pins Ø 5 x 20 mm
- additionally 1 stop pin each
 Ø 5 x 16 mm and Ø 5 x 10 mm
 for stop piece 1 point

M	%	Length	Width	Height	Order no.	List price
		mm	mm	mm		EUR
		26	13	5	0744 136	297.00



0744 Pair of adapters 5 mm for measuring inserts M2.5







Model

 All measuring inserts for dial gauges with M2.5 can be used (measuring inserts please refer to pages 108-111)

M	1	Order no.	List price
			EUR
		0744 132	34.25

0744 Measuring insert plan (piece)







- With cylindrical mounting shank and snap ring for rotatable in the bore of the measuring arms 0744 122 $^{\prime}$ 124
- Made of hardened steel
- Mounting shank 3.5 mm

M	7	Order no.	List price
			EUR
		0744 190	70.00

0744 Measuring insert spherical (piece)







Model

- With cylindrical mounting shank and snap ring for rotatable in the bore of the measuring arms 0744 122 / 124
- Made of hardened steel
- Mounting shank 3.5 mm

M	%	Order no.	List price
			EUR
		0744 192	70.00

